

# 4540

## Polyether polyol

4540 is an multifunctional polyether polyol recommended for the production of rigid urethane foam. It is self-catalytic and highly reactivity resulting in improved formulation economics. This product also suitable for both high and low density foams. 4540 can be used alone, or in combination with other polyols and fire retardants, to achieve various degrees of crosslinking. The polyol results in formulations with excellent k-factor to dimensional stability relationships.

### APPLICATIONS

- Appliance insulation, insulated panels, pour-in-place insulation and bunstock foam
- Refrigerated transportation vehicles

Typical Properties	Method	Unit	Value
<b>Appearance</b>	QC0-I002-T001	-	Clear to Yellow liquid
<b>Viscosity (@25° C)</b>	QC0-I002-T025	cps	1,800 – 2,400
<b>Hydroxyl Value</b>	QC0-I002-T012	mg KOH/gm	480 – 510
<b>Water content</b>	QC0-I002-T026	%	Max. 0.10
<b>Acid Number</b>	QC0-I002-T002	mg KOH/gm	Max. 0.30
<b>Color</b>	QC0-I002-T007	Gardner	Max. 2

### STORAGE AND HANDLING

4540 is hygroscopic, and dry nitrogen or low dew point air is recommended for tank padding. Drums should be kept tightly closed to prevent contamination. The recommended storage temperature is 20-25°C.

### TOXICOLOGICAL PROPERTIES

4540 has not been specifically evaluated for its toxicological properties. However, the similarity of the product to others, about which health hazard data is available, provides assurance that it represents minimum hazard. Polyols are low to very low in acute oral toxicity. Because of their low vapor pressure, polyols present no significant inhalation hazard. These materials generally are not irritants to the skin, but can cause mild irritation to the eyes.

**NOTICE:** The information presented herein, while not guaranteed, is, to the best of our knowledge true and accurate. No warranty or guarantee, express or implied, is made regarding the performance or stability of any product, since the manner of use and conditions of storage and *handling* are beyond our control.